

CHARGE-CONTROLLABLE MEMBRANE.
POLYPYRROLE-POLYELECTROLYTE COMPOSITE MEMBRANE THROUGH ANODIC DOPING PROCESS

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A new **PPy** composite membrane with **PE** was prepared by electropolymerization of **py** in the presence of **PE**. The **PPy/PE** film had highly tensile strength, and played a role as 'charge-controllable membrane'. A novel idea on the immobilized polymer dopant of **PPy** was presented.

Polypyrrole (**PPy**) and its analogs have been, very recently, expected not only as a promising candidate of low-dimensional conducting polymers but also as new materials with high performances.¹⁾ Convenience of electrochemical preparation and high resistance against moisture, air, and heat, have accelerated their advancement. Especially, their electrochemically anodic doping should be emphasized as their peculiar properties. The anodic doping mechanism can be placed a broad construction that the dopant is not necessarily an adopted supporting electrolyte anion, and that other negatively-charged molecules, even if it has much larger size, can be incorporated into **PPy** matrix as a 'dopant' only on electropolymerization. Some negatively-charged functional molecules have been incorporated into **PPy** matrix on electropolymerization of pyrrole (**py**) together with those functional molecules.²⁻¹⁰⁾ We have been establishing this procedure systematically by adopting a wide variety of functional molecules as a dopant.^{1,7)} Here, new **PPy** composite membrane (**PPy/PE**) doped with anionic polyelectrolytes (**PE**) was prepared.⁸⁾ The **PE** reinforced **PPy** matrix by forming a polyion complex and played a significant role as an immobilized charge in a charge-controllable **PPy/PE** membrane.

A typical **PPy/PE** was obtained when **py** (0.2 mol dm^{-3}) was electropolymerized in water in the presence of **PE** (0.01 mol dm^{-3}), e.g., potassium poly(vinylsulfate) (**PVSK**, $\text{MW}=2.5 \times 10^5$), sodium poly(styrenesulfonate) (**PSSNa**, $\text{MW}=1.0 \times 10^5$). Sodium 1-pentanesulfonate (**ps**) was adopted as a low-molecular-weight dopant compared with **PE**. The **PPy/PVS** surface looked more homogeneously and more densely than the **PPy/ps**. (Fig. 1) The **PPy/PE**'s had as high conductivity ($\log \sigma = 0-1$) as an ordinary **PPy/Cl⁻** prepared electrochemically in water ($\log \sigma = 1$), and they had 2-5 times more highly tensile strength (21 N/mm^2 for **PPy/PVS** and 49 N/mm^2 for **PPy/PSS**) than the **PPy/ps** (10 N/mm^2).¹¹⁾ The **PE** was incorporated into **PPy** chains with entanglement, so that the mechanical property was improved. Moreover, this specific composite structure scarcely affected its native conducting mechanism.

The ratios of negatively-charged groups of PE to a pyrrole unit of PPy (S/py -ratio) were 0.112 for PPy/PVS and 0.177 for PPy/PSS, from sulfur contents of 4.96 wt.% for PPy/PVS and 5.82 wt.% for PPy/PSS. Diaz et al. reported on the ratios of usual dopants (Cl^- , BF_4^- , etc.) to a pyrrole unit in the ordinary doped PPy being 0.25-0.33.¹²⁾ The agreement, though a little smaller, of the S/py -ratios with Diaz's ratios indicated that the PE formed a 'polyion complex' with the oxidized PPy matrix through their electrostatic interaction. In short, PE functioned as a 'polymer dopant' (PD).

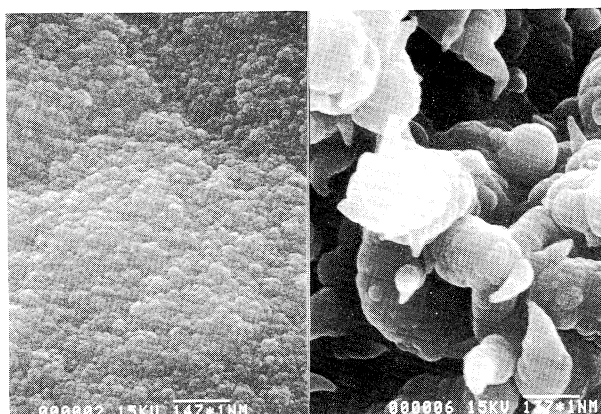


Fig. 1. The scanning electron microscopic images of the PPy/PVS composite film surface (left) and the PPy/ps film surface (right). The bars in the figures were 1.47×10^{-7} m (left) and 1.37×10^{-7} m (right).

However, the incorporated PE was scarcely undoped, i.e., released, (<2%) even when reducing the PPy/PE at -1.0 V vs. SCE for >1 h, different from an ordinary dopant. This incomplete undoping of the PE in PPy/PE implies a tight network of specific composite structure of twining PE with PPy matrix. This was also shown in a dopant-exchange reaction by cyclic potential sweep method. PPy/PVS-, PPy/PSS-, PPy/ps-, and ordinary PPy/ Cl^- -coated (1400-3300 Å) Pt wire electrodes (0.047 cm^2) showed $E_{1/2} = -335 \text{ mV}$ ($\Delta E_p = 210 \text{ mV}$), -370 mV (260 mV), -510 mV (360 mV), and $+165 \text{ mV}$ (170 mV) vs. SCE, respectively, in their cyclic voltammograms (200 mV/s of sweep rate) in aqueous solution containing 0.1 mol dm^{-3} of each dopant as a supporting electrolyte.¹³⁾ In 0.1 mol dm^{-3} KCl aqueous solution, PPy/PVS- and PPy/PSS-electrodes reproduced their original cyclic voltammograms even during >500 potential sweeps between -0.8 V and 0.4 V. This observation illustrated that the incorporated PVS and PSS were scarcely exchanged with Cl^- in the electrolytic solution. On the contrary, the cyclic voltammogram of PPy/ps was immediately changed into that of PPy/ Cl^- , under the same condition. The PPy/ps showed an efficient dopant-exchange reaction (80% exchange yield from ps into Cl^- within 10 cycles' sweep), similar to an ordinary PPy. The ps worked as a usual exchangeable dopant. The PE such as PVS and PSS, had low diffusional mobilities in PPy matrix. Conversely when an ordinary PPy/ Cl^- -coated electrode was treated under cyclic potential sweep in aqueous solution containing each dopant (0.1 mol dm^{-3}) as a supporting electrolyte, the Cl^- dopant was exchanged with ps at once but not with PE. A very low mobility of PE in PPy/PE matrix should be regarded as a unique and typical property of 'polymer dopant'.

So, how is the charge balance in the reduced PPy/PE kept? The incorporation of a supporting electrolyte cation into the reduced PPy/PE as a counterion should become an issue. The incorporated K^+ was detected ($5.0 \times 10^{-5} \text{ mol/g}$)¹⁴⁾ for PPy/PVS reduced at -1.0 V in 0.1 mol dm^{-3} KCl aqueous solution, while the oxidized PPy/PVS had no K^+ . Of course, K^+ was not detected ($<1.0 \times 10^{-7} \text{ mol/g}$) in both the oxidized and the reduced PPy/ps's. The incorporation and the release of K^+ balanced the immobilized charges of PPy/PE during redox reaction of PPy.

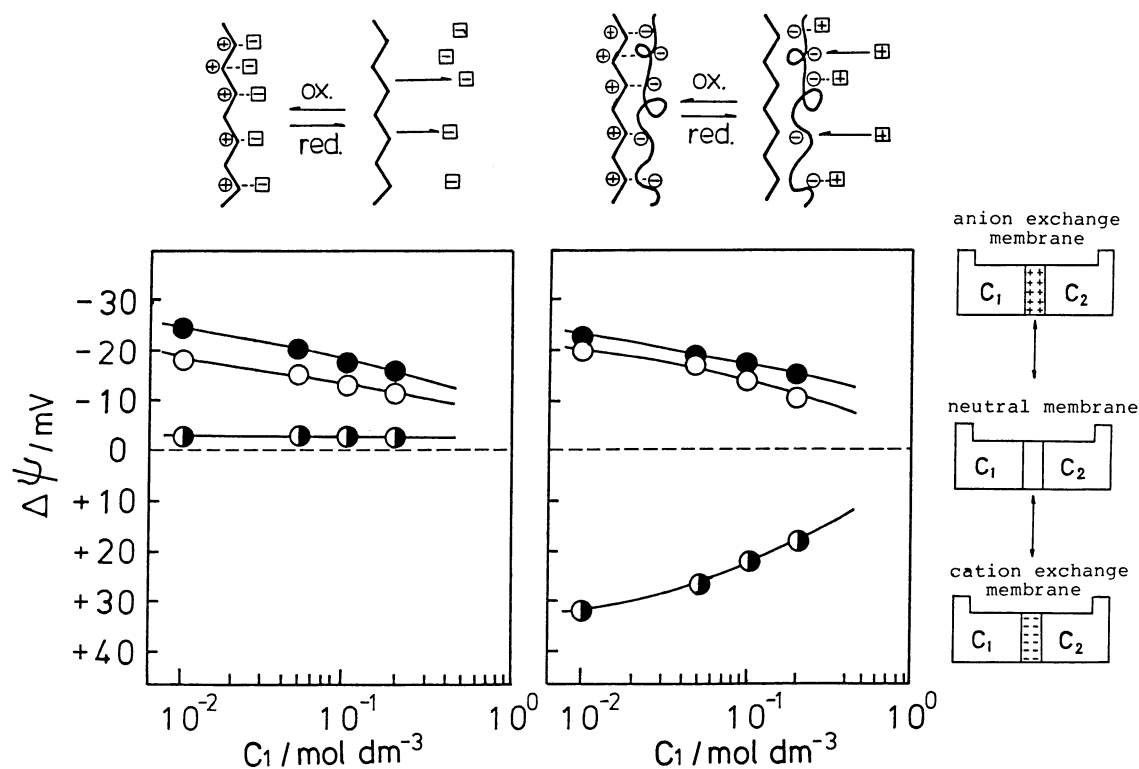


Fig. 2. The polarity changes of the fixed charges in the **PPy/ps** membrane (left) and the **PPy/PVS** membrane (right) for the oxidized and the reduced states, which were suggested by the membrane potential ($\Delta\psi$) measurement in KCl-concentration cell.¹⁵⁾ (●): the prepared membrane, (◐): the reduced membrane at -1.0 V vs. SCE, (○): the oxidized membrane at +2.0 V. The negative $\Delta\psi$ meant the existence of a fixed positive charge in the membrane.

In this case, the small cation (K^+) behaved as a cathodic 'pseud-dopant'. The fact that the small cation is penetrated and is released along with reduction-oxidation of **PPy/PE** allowed us to regulate the polarity of the fixed charges in the **PPy/PE** matrices. The polarity was expected to be inverted reversibly toward the electrode potential. We terms the **PPy/PE** a 'charge-controllable membrane'. After preparing the **PPy/PE** or when oxidizing it at >0 V vs. SCE, two types of the fixed charges, the oxidized **PPy** and the **PE**, existed in the **PPy/PE** matrix, while on reducing it (<-0.6 V) the fixed negative charge of the **PE** remained in the matrix. The polarity change of the fixed charges in the **PPy/PE** was realized directly by measuring its membrane potential ($\Delta\psi$) in KCl concentration cell.¹⁵⁾ The original, the reduced, and the re-oxidized **PPy/PVS** membranes (prepared by 18 C/cm² of electropolymerization, ca. 0.1 mm of thickness) had -22 mV, +32 mV, and -20 mV of $\Delta\psi$, while the **PPy/ps** membrane had -25 mV, -3 mV, and -18 mV, respectively, at $C_1=0.01$ mol dm^{-3} and $C_2=0.001$ mol dm^{-3} KCl aqueous solution.(Fig. 2) The inversion of $\Delta\psi$ polarity on reducing the **PPy/PVS** strongly suggested that the fixed negative charges of the **PE** stayed on. A $\Delta\psi$ change of **PPy/ps** means the appearance and disappearance of the fixed positive charge of the **PPy**, which corresponded to ac-impedance change of an ordinary **PPy** doped with Cl^- .¹⁶⁾ The present **PPy/PE** having a wider range of $\Delta\psi$ change than an ordinary **PPy** has practical potential for

the application to new types of an ion-selective-permeable membrane and an ion-exchange adsorbent in which the fixed charges are controlled electrically.

This study provided a novel idea on the immobilized dopant in the doping-undoping process of **PPy**. Also, we firstly (i) prepared a conducting **PPy/PD** film with highly tensile strength and (ii) demonstrated a pseud cathodic doping process of a supporting electrolyte cation in the **PPy/PE**. A considerably negative value of $\Delta\psi$ of the original and the re-oxidized **PPy/PE's**, which is against a primitive speculation that the $\Delta\psi$ should be essentially zero, can be interpreted at present by the oxidized **PPy** having more fixed, naked, and desolvated charges than the incorporated **PE**. A detailed study on the nature of fixed charges of the **PPy/PE** and on the dependences of the dopant size and charge on its diffusional mobility in **PPy** matrix is in progress.

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- 13) $E_{1/2}$ and ΔE_p are half-wave potential and peak separation between anodic and cathodic peaks in cyclic voltammetry, respectively.
- 14) The incorporated K^+ in the film was soaked out with 2 N HCl and its amount was measured with an atomic absorption analysis.
- 15) In the present study the negative $\Delta\psi$ means the existence of a fixed positive charge in the matrix. The **PPy** membrane (18 C/cm² of electropolymerization, about 0.1 mm of thickness) was put between two KCl aqueous solutions (C_1 and C_2) contacted with two Ag-AgCl reference electrodes through KCl-saturated agar bridges. A $\Delta\psi$ was measured as a potential difference of both electrodes when C_1 was changed from 0.01 mol dm⁻³ to 0.2 mol dm⁻³ with $C_1/C_2=10$.
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